# Force, Switched and Mixed Hybrid Simulation Control in OpenFresco

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### **Hybrid Simulation**

- A dynamic testing method:
  - Complements the shaking table and quasistatic testing methods
- Specimen is a hybrid model of the prototype:
  - Integrates numerical and physical submodels
- Developed since mid-1970's
  - Almost in parallel with shaking tables!





### **Dynamic Test Methods**

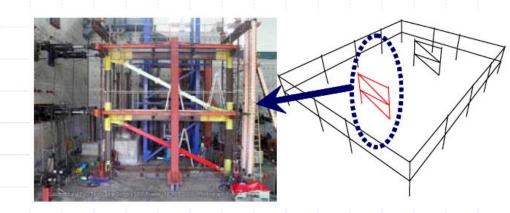
#### **Shaking Table**

E-Defense



#### **Hybrid Simulation**

NCREE PISA system





### Control in Hybrid Simulation

- Defines how the physical and the numerical sub-structures are integrated:
  - Displacement: enforcing compatibility
  - Forces: enforcing equilibrium
- Defines how the servo-hydraulic system is driven:
  - Displacement/position feedback
  - Force feedback



### Displacement Control

- Conventional hybrid simulation is conducted in displacement control
- Advantages:
  - Servo-hydraulic system feedback
  - Numerical model implementation



### Displacement Control

- Challenges:
  - Stiff specimens
  - Significant stiffness variations:
    - With direction of loading
    - Degradation due to damage
  - Fast tests:
    - Dynamic effect in the physical sub-model
  - Multiple DOFs



#### **Force Control**

- Control system imposes force on the physical sub-model
- Challenges:
  - Acquiring the force targets:
    - Most numerical models are implemented in "displacement" control
  - Closing the feedback loop:
    - Stiffness of the specimen and loading system impacts the control loop gain
    - Low gain needed for stability: poor tracking
    - Friction and stick/slip behavior affect performance
    - Oscillations in feedback signal from load cells



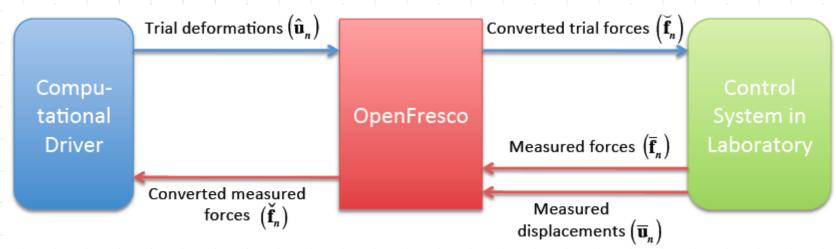
# Force Control: Implementation

- Compatibility (of displ.) methods:
  - Tangent-based:
    - Broyden, BFGS, Intrinsic, Transpose
  - Krylov sub-space
  - Compatible with numerical model implementation methods
- Equilibrium (of forces) methods:
  - Derived from flexibility FEM formulation
  - Require compatible numerical models



# Force Control: OpenFresco

Compatibility methods



Conversions implemented in the ExperimentalSignalFilter class

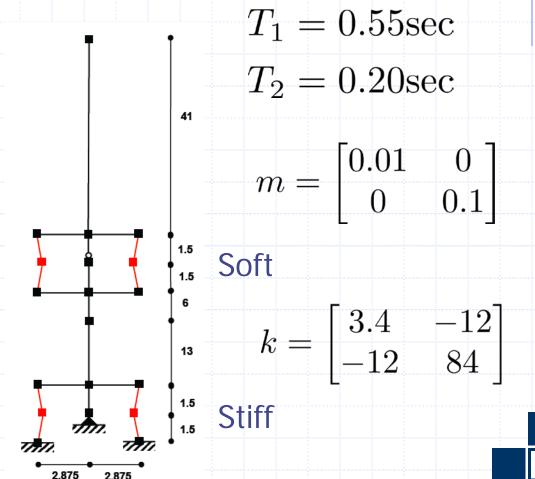
# Force Control: OpenFresco

- Equilibrium methods
- Implemented in:
  - Flexibility (force) based FEA package in Matlab (based on OpenSees structure)
  - OpenFresco force-based predictor and corrector in Simulink/Stateflow
  - OpenFresco force experimental control sub-class

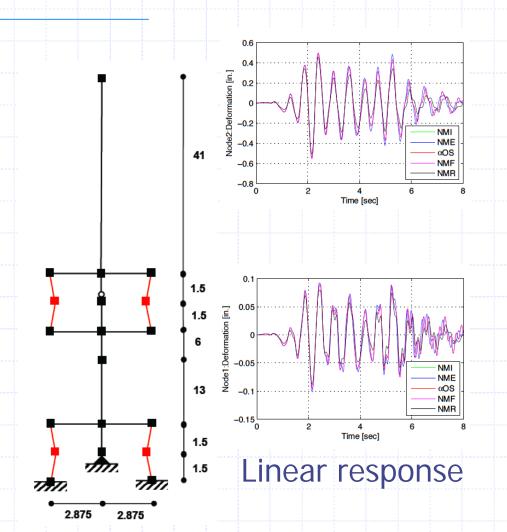
### Force Control: Validation and Verification

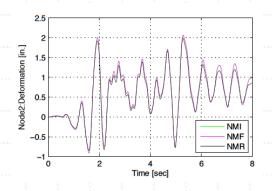
#### 2-DOF specimen

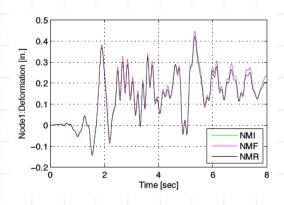




### Force Control: Validation and Verification







Non-linear response

### Force Control: Validation and Verification

#### Node 1 displacement errors

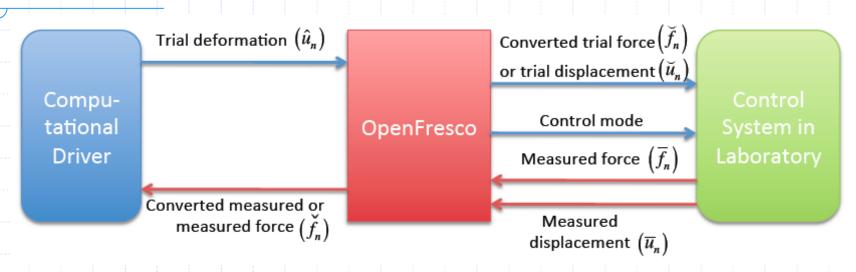
Control method	NME (in.)	αOS (in.)	NMF (in.)	NMR (in.)
DC-Min	$2.97 \times 10^{-7}$	$1.32 \times 10^{-8}$	$3.90 \times 10^{-6}$	$2.45 \times 10^{-5}$
DC-Mean	0.163	0.147	0.0307	0.379
DC-Max	0.419	0.337	0.153	0.664
CFC:BFGS-Min	$3.75 \times 10^{-8}$	1.15e-08	$4.19 \times 10^{-5}$	$1.81 \times 10^{-5}$
CFC:BFGS-Mean	0.0594	0.0319	0.0519	0.110
CFC:BFGS-Max	0.251	0.166	0.182	0.241
CFC:Intrinsic-Min	N/A	2.92e-08	N/A	$8.23 \times 10^{-6}$
CFC:Intrinsic-Mean	N/A	0.0527	N/A	0.0750
CFC:Intrinsic-Max	N/A	0.229	N/A	0.191

#### **Switch Control**

- Control mode of an actuator changes during hybrid simulation
  - Different specimen stiffness, depending on loading direction
- Challenges:
  - Switch trigger algorithm:
    - Trial force (Point Switching Strategy)
    - Secant stiffness (Secant Switching Strategy)
  - Stable and fast switch
  - Accurate force and displacement control



# Switch Control: Implementation

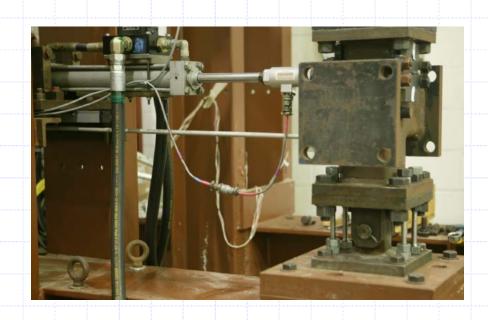


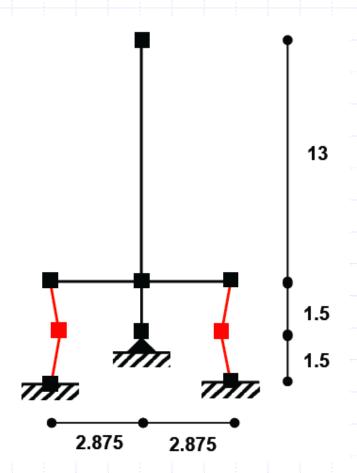
- Compatibility methods:
  - Extended
- Equilibrium methods:
  - Extended



# Switch Control: Validation and Verification

◆1-DOF specimen





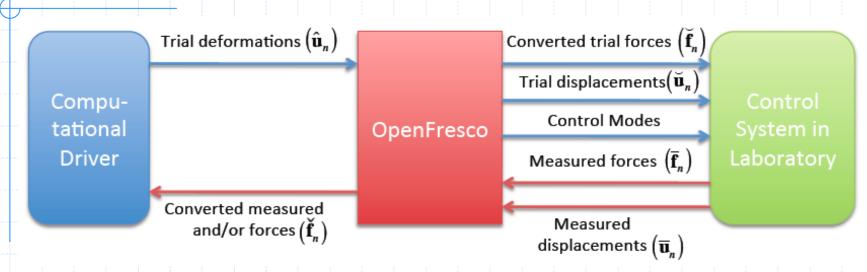
# Switch Control: Validation and Verification

Control method	NME (in.)	αOS (in.)	NMF (in.)	NMR (in.)
DC-Min	$2.84 \times 10^{-5}$	$7.30 \times 10^{-7}$	$1.64 \times 10^{-5}$	$1.68 \times 10^{-5}$
DC-Mean	0.0266	0.0288	0.114	0.0711
DC-Max	0.116	0.118	0.357	0.253
CFC-Min	N/A	N/A	$1.14 \times 10^{-5}$	N/A
CFC-Mean	N/A	N/A	0.0409	N/A
CFC-Max	N/A	N/A	0.143	N/A
PSC-Min	$2.12 \times 10^{-5}$	$6.34 \times 10^{-6}$	$2.11 \times 10^{-5}$	$2.49 \times 10^{-5}$
PSC-Mean	0.0410	0.0816	0.0433	0.0422
PSC-Max	0.104	0.300	0.204	0.147
SSC-Min	$8.00 \times 10^{-6}$	$1.40 \times 10^{-5}$	$6.67 \times 10^{-5}$	$6.94 \times 10^{-6}$
SSC-Mean	0.0341	0.0315	0.0397	0.0419
SSC-Max	0.112	0.122	0.177	0.150
EFC-Min	N/A	N/A	N/A	$1.28 \times 10^{-4}$
EFC-Mean	N/A	N/A	N/A	0.0922
EFC-Max	N/A	N/A	N/A	0.280
EPSC-Min	N/A	N/A	N/A	$6.02 \times 10^{-5}$
EPSC-Mean	N/A	N/A	N/A	0.0339
EPSC-Max	N/A	N/A	N/A	0.161
ESSC-Min	N/A	N/A	N/A	$9.82 \times 10^{-6}$
ESSC-Mean	N/A	N/A	N/A	0.0322
ESSC-Max	N/A	N/A	N/A	0.0989

#### **Mixed Control**

- Control modes on different degrees of freedom of the physical sub-model are different:
  - Each may be constant or switched
- Challenges:
  - All of the above, and...
  - Interaction of independent switching strategies
  - Time-step integration using measured or computed values?

# Mixed Control: Implementation

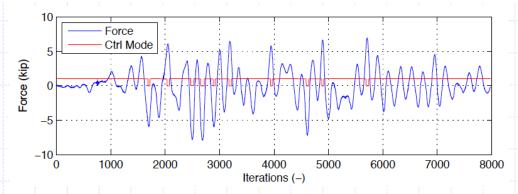


- Compatibility methods:
  - Extended further
- Equilibrium methods:
  - Extended further

### Mixed Control: Validation and Verification

#### Node 1 displacement errors

Control method	NME	αOS	NMF	NMR
PMC:Broyden-Min (in.)	$1.41 \times 10^{-8}$	$1.25 \times 10^{-9}$	$8.67 \times 10^{-11}$	N/A
PMC:Broyden-Mean (in.)	$7.38 \times 10^{-4}$	$9.33 \times 10^{-4}$	$6.20 \times 10^{-4}$	N/A
PMC:Broyden-Max (in.)	0.00587	0.0475	0.00570	N/A
PMC:BFGS-Min (in.)	$1.68 \times 10^{-9}$	$4.84 \times 10^{-9}$	$1.06 \times 10^{-8}$	$1.98 \times 10^{-11}$
PMC:BFGS-Mean (in.)	$5.53 \times 10^{-4}$	$5.67 \times 10^{-4}$	$5.40 \times 10^{-4}$	$5.57 \times 10^{-4}$
PMC:BFGS-Max (in.)	0.00642	0.00497	0.00528	0.00684
PMC:Intrinsic-Min (in.)	$9.74 \times 10^{-9}$	$5.14 \times 10^{-9}$	$2.72 \times 10^{-9}$	$3.32 \times 10^{-9}$
PMC:Intrinsic-Mean (in.)	$7.47 \times 10^{-4}$	$6.12 \times 10^{-4}$	0.00144	$8.13 \times 10^{-4}$
PMC:Intrinsic-Max (in.)	0.00579	0.00469	0.00565	0.00564



#### Conclusions

- Force control implemented in OpenFresco:
  - Comparable to displacement control
  - Compatibility methods easier to implement
- Switch control implemented, too:
  - Stability and accuracy sensitive to integration method choice
- Mixed control implemented, but:
  - Difficulties with actuator interaction
- More work is needed...

#### Conclusions

- This extension:
  - Covers the duality between forces and displacements in structural mechanics
  - Enables hybrid simulation of complex models under combined long- and shortterm load effects
- Hybrid simulation advantage:
  - Enables proof-testing of structural systems by physically testing only their crucial components, not entire systems

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